

Grace products have been used on energy and industrial facilities around the world for almost half a century

EMEAI

Ajman Desalination Plant Al Awir Power Station Al Khaleej Ceramics Factory Aromatics Plant Asab Gas Injection Plant Barka Desalination & Power Plant Ceramic Sanitary Ware Factory Crude Oil Tanks Dhofar Vegetable Oil and Derivatives Plant **Dubal Condor Project** Dukhan Fire Training Ground Dukhan Flare Upgrade Dukhan Gas Lift Dukhan Petroleum Site Education City, Central Plants Emal Taweelah smelter **EREN Power Plant** Fujairah Power & Desalination Plant Ghalilah Desalination Plant Jebel Ali Power & Desalination Plants Kemapco Plant Khuff Well Head Treatment Plant Layyah Power and Desalination Plant* Lee Breakwater Piperack Mesaieed Commercial Complex Messaied Refinery NGL Repairs Poultry Sheds at Tamrait Power & Water Station PTA Plant Q-Chem Ethylene & Hexane Plants Ras Abu Aboud Distiller Ras Al Khaima Desalination Plant Ras Laffan Common Cooling Water Project Ras Laffan Messaied Sweet Gas Pipeline Ras Laffan Power & Desalination Plant Ras Laffan Utilisation Project Ras Laffan Water Plant Island Rolling Mill at Celsa Steel Plant Saadiyat Water Tanks Safi Warehouse & Plant Upgrade Seawater Intake Sellafield Sellafield Nuclear Fuel Reprocessing Plant Sewage-Treatment Plant Shaka Cement Factory Shuweihat S2 IWPP Sizewell B Power Station Sohar Feed Mill for Poultry Farms Sohar-Khaboora 132 KV Powerline Taweela "B" Extension Project Tissue Mill & Converting Factory UPC New Factory, DIC

Ajman, UAE Dubai UAF Dubai, UAE Yanbu, Saudi Arabia Asab. UAE Barka, Oman Sohar, Oman Halul Island, Qatar Muscat, Oman Dubai UAF Dukhan, Qatar Dukhan, Qatar Dukhan, Qatar Dukhan, Qatar Doha, Qatar Abu Dhabi, UAE Zonguldak, Turkey Fuiairah, UAE Ras Al Khaima, UAE Dubai, UAE Agaba, Jordan Dukhan, Qatar Sharjah, UAE Ras Laffan, Qatar Doha, Qatar Messaied Qatar Doha, Qatar Tamrait, Oman Doha, Qatar Yanbu, Saudi Arabia Doha, Qatar Doha, Qatar Ras Al Khaima, UAE Doha, Qatar Ras Laffan, Qatar Ras Laffan, Qatar Doha, Qatar Ras Laffan, Qatar Ostrowiec Swietokrzyski, Poland Abu Dhabi, UAE Arab Potash, Jordan Sohar, Oman Cumbria, UK Cumbria, UK Nowiny, Poland Shaka, Lebanon Abu Dhabi, UAE Essex, UK Sohar, Oman Sohar Oman Abu Dhabi, UAE Manama , Bahrain Dubai, UAE

Barbados Light & Power Plant Braidwood CEZinc Envirofocus Battery Recycling Plant Hanford Nuclear Site Hydro Quebec Lilly Caribe Parque Guarnambi River Protection Project - Hanford Roof tile plant Shearon Harris Voegtel South Texas Power Plant St Lucie II Texaco Vought Aircraft Ind. - Boing Aircraft Waterford

Braidwood, IL Valleyfield, QC, Canada Tampa, FL Hanford, WA Quebec City, QC, Canada Carolina PR Bahia, Brazil Richland, WA Sanderson, FL Charlotte NC Bay City, TX Stuart, FL Anacortes, WA Charleston, SC Taft, LA Hanford, WA

Yeochon, S. Korea

Barbados

ASIA PACIFIC

4th Nuclear Station Ayer Merbau Petrochemical Corning Plant (Taichung Science Park) Corning Plant 3 COSTCO Sangkae Branch CPC-Tao Yuan Plant Daesan LG Chemical Daesan Lotte EG Plant Daya Bay Nuclear Power Plant Der An Kong Chi Electronical Plant GS Caltex Facilities Haiyang Nuclear Power Plants HMC Huizhou MMA Plant Hongyanghe Nuclear Power Plant Hyundai Petrochemical Plant Incheon LNG Kao Chiao Chemical Plant Kim Hae Distribution Center Kwang Myung Distribution Center LG Chemical Plant Lidong Aromatics Complex Lotte LPC Lotte Ohsan Distribution Center Mobile Refinery Plant Phamaceutical Plant Pulau Ayer Merbau PCS II Samsung BTX Sanmen Nuclear Power Plants 1 & 2 SAP Senko Incineration Plant Shin Gori Nuclear Power Plant Shin Wolsung Nuclear Power Plant Shinpaju Transformer Substation S-Oil Ulsan SR Extend (PBL) SS TPI Surveillance Radar Program Taishan Nuclear Power Plant Tianwan Nuclear Power Plant Trial Factory for Nuclear Waste Disposal TSMC 12 Plant U.S. Pyungtak Air Base Uljin Nuclear Power Plant Wolsung Nuclear Power Plant

Youngkwang Nuclear Power Plant

Yuan Her Electronical Plant

Taipei, Taiwan Zurong, Singapore Taichung, Taiwan Taichung, Taiwan Seoul S Korea Tao Yuan, Taiwan Daesan, S. Korea Daesan, S. Korea Guangdong, China Hsinchu, Taiwan Yeochon, S. Korea Shandong, China Huzhou, China Liaoning, China Daesan, S. Korea Inchon, S. Korea Kaohsiung, Taiwan Kim Hae, S. Korea KwangMyung, S. Korea Yeochon, S. Korea Quinadow, China Daesan, S. Korea Osan, S. Korea Zurong, Singapore Singapore Zurong, Singapore Daesan, S. Korea Zhejiang, China Yeochon S Korea Singapore Gori, S. Korea Wolsung, S. Korea Paiu, S. Korea Ulsan, S. Korea Yeochon, S. Korea Yeochon, S. Korea Hsinchu, Taiwan Guangdong, China Lian Yun Gang, China Yumen, China Hsinchu Taiwan Pyungtak, S. Korea Uljin, S. Korea Wolsung, S. Korea Yongkwang, S. Korea Taipei. Taiwan

AMERICAS

Wasit Power Station

Water Storage Tanks

Adutora
Affiliated Foods Distribution Center
Allegheny Technologies Pit
Amgen Facility Expansion
ATK 2nd Project
Avon
Backes and Hughs

Bahia, Brazil Kenosha, WI North Skill Valley, UT Carolina, PR Cumberland, MA Cabreuva, Brazil Macaė, Brazil

Sharjah, UAE

Ajman & Ras Al Khaimah, UAE

For more information go to www.barbourproductsearch.info Grace for Energy and Industrial Facilities

- **66** The machine does not isolate man from the great problems of nature, but plunges him more deeply into them.
 - Antoine de Saint-Exupéry

Grace Capabilities

Heavy industrial facilities and energy plants require substantial capital investment in process equipment, design and construction. It is critical for owners of such structures that the entire building performs to highest standards to ensure the return on their capital investment, the long-term service life of their industrial complex and the safety of their workers. Additionally, owners require the best protection from contaminants, either in the external environment or as part of the industrial process.

Grace provides a range of systems to protect energy and industrial facilities, regardless of their location around the globe – even in remote and hostile environments. These solutions help prevent interruptions to production associated with costly and prolonged maintenance. From substructure concrete protection, through structural concrete mixes, to above grade steel fire protection, Grace has solutions to protect these facilities from the most damaging effects of the elements and industrial processes.

Working on projects across borders and continents has become a common and necessary practice in today's environment. Grace has a global team committed to ensure international projects run smoothly and get the full support and coordination from concept design through construction and close out. Our broad technology portfolio and expertise help to bridge differences in construction practices, regulatory requirements, and cultures while enhancing the durability and longevity of your designs.

Grace Brands are Globally Recognized













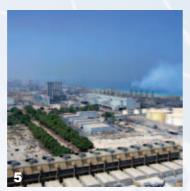




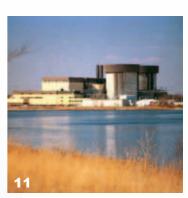




















- 1 Emal Taweelah smelter | Abu Dhabi, UAE
- 2 CEZinc | Valleyfield, QC, Canada
- Mesaieed Commercial Complex | Doha, Qatar
- 4 Sizewell B Power Station | Essex, UK
- Jebel Ali Power & Desalination Plant | Dubai, UAE
- Sellafield Nuclear Fuel Reprocessing Plant | Cumbria, UK
- Vought Aircraft Ind. Boing Aircraft | Charleston, SC, USA
- Hyundai Petrochemical Plant | Daesan, S. Korea
- Daya Bay Nuclear Power Plant | Guangdong, China
- Barbados Light & Power Plant | Barbados
- 11 Braidwood | Braidwood, IL, USA
- GS Caltex Facilities | Yeochon, S. Korea











Application Areas

Substructure:

Essential processes of modern power plants and industrial facilities require dry environments to ensure continued operations and safety. Grace's fully-adhered waterproofing membranes provide maximum protection against water pressure, ground settlement and contaminants (such as chlorides, sulfates, radon, methane, etc.) and are used globally to protect the most critical of structures, including nuclear plants.



Structural Concrete:

Grace offers a wide variety of admixtures and fibers to meet design and construction requirements. Cracking in slab-on-ground and composite steel decks are mitigated through the use of synthetic macro fibers and shrinkage reducing admixtures. Retarders and accelerators are employed routinely to accommodate temperature extremes. The use of high-range water-reducers allows construction of heavily reinforced members, such as, turbine supports and mat foundations.



Structural Steel Fire Protection:

Grace's light weight petrochemical cementitious spray-applied fireproofing has been a global standard for almost half a century in the protection of structural steel from the effects of fire. Grace's passive fireproofing products have been tested according to all major national and international fire standards (including 4 hours UL 1709 / BS 476: Part 20 Appendix D hydrocarbon fire rating; 4 hours UL 263 / ASTM E-119 / ISO 834 fire rating); they are UL approved for exterior use without a topcoat. Their superior physical characteristics (including high bond and compressive strengths, hardness, abrasion, blast and corrosion resistance) coupled with their high yield and thickness per coat make them an excellent choice even for the most severe applications and tight schedules.



Sloped Roof:

Grace roofing underlayments have been used globally under most demanding conditions, including complex roof designs, under variety of roof coverings and in diverse and extreme climates. While water can often pass the roof cladding, it cannot get past the Grace fully-bonded underlayment. Grace membranes protect against leaks, caused by wind driven rain, snow and ice melts, maintaining a dry working environment and extending the life of the structure.



Containment and Bunds:

Grace can provide guidance on how to improve the performance of containment structures and bunds. Safe storage of liquids (sometimes hazardous) and the concrete performance under thermal and shrinkage regimes is crucial. Combined with water retaining design codes, Grace's shrinkage reducing admixtures and macro fibers help provide enhanced crack control and our hydrophilic waterbar and multi-injection hose systems protect the joints.



Jetties and Wharves:

Quay walls, jetties and wharves are exposed to the harsh spray and tidal zones. At these areas chlorides penetrate the cover concrete to attack the steel reinforcement. Grace's corrosion inhibiting admixtures have a long track record for over 30 years protecting these marine facilities, ensuring uninterrupted operations.



Grace technical experts can assist throughout your project delivery process

- Recommend the optimal product solution for your project location.
- Work internationally with the project team throughout the entire design and construction process.
- Provide jobsite expertise and support.
- Facilitate global projects in all major construction segments.

Grace supplies products to more than 120 countries worldwide, through its plants and facilities in more than 40 countries, supported by a team of almost 6,000 people.

Key regional offices include:

UK (London), France (Paris), Italy (Milan), Belgium (Brussels), Poland (Warsaw), Turkey (Istanbul), U.A.E. (Dubai), Saudi Arabia (Dammam), India (Delhi), China (Shanghai, Hong Kong), Singapore, South Korea (Seoul), Australia (Sydney), USA (Boston, Chicago, San Francisco), Brazil (Sao Paulo) and many more locations globally.

Worldwide Headquarters

North America

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www.graceconstruction.com/international-projects

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